

<b>Reference</b>	<b>101</b>
Route to	<b>Service Manager</b>
From	Ray Galvan, MCE Technical Support Manager
Date	Aug 1, 1996
Pages	2 pages via fax transmission
Enclosure	Enlarged view illustration
<b>Subject</b>	<b><u>M2 Contactor in IMC-SCR Controllers Manufactured before 03/13/ 96</u></b>
<b>Description</b>	<b>Verify That Paired Parallel Auxiliary Contacts Are Used</b> Current manufacturing design for IMC-SCR controllers provides two sets of auxiliary contacts on the M2 contactor. They are used in parallel to ensure contact reliability. IMC-SCR controllers manufactured before March 13, 1996 may not have the second contact.
<b>Action</b>	If you have a controller manufactured prior to March 13, 1996, please inspect as follows: 1) Standing in front of the controller, locate the M2 contactor which is furthest to the right. 2) Look at the auxiliary contacts which are located on the right side of the M2 contactor. 3) Verify that second auxiliary contact set (labeled from the top 83, 71, 72, 84) is present and that both auxiliary contact sets are wired.  If two auxiliary contacts are not present, or both are not wired, call <b>MCE</b> Technical Support. <b>MCE</b> will provide the parts necessary to update your system. <b>Please be prepared to provide the job name and number for verification.</b>
<b>Help</b>	Should you require additional technical assistance: <ul style="list-style-type: none"><li>- Telephone 916/638-4011</li><li>- Touch "2" for Technical Support</li><li>- <b>Refer to the reference number above</b></li></ul>