

TECHNICAL BULLETIN
▶ ADVISORY◀



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Reference 111
Route to **Service Manager/Modernization Manager/Construction Manager**
From MCE Technical Support Department (916/463-9200 then touch "6")
Distribution Installing contractor: all affected units
Date July 23, 1999
Pages 1
Enclosures Affected job listing

Subject **IMC-AC Controllers equipped with Baldor Vector Drives**

Description Some installations may experience an unacceptable level of vibration during acceleration or slowdown, particularly when the drive system is drawing high current. Affected are Baldor AC Drive model numbers ZD18H * * * L-ER/MR/EO drives with serial numbers as follows:

5097 * * * * * through 2299 * * * * *
*971222 * * * * * through *990607 * * * * *

Action If you have a system exhibiting a vibration problem with these characteristics, and the adjustment procedures outlined in the manual are unsuccessful, you may require a replacement Baldor control board.

Telephone MCE Technical Support. They will guide you through a brief alternate adjustment procedure that will confirm the need for a control board replacement. If a board is required, MCE will expedite direct shipment from Baldor per their Product Bulletin # 099-002.

MCE Help As always, should you require technical assistance on any issue:

- ! Telephone 916/463-9200
- ! Touch "6" for Technical Support
- ! **Refer to the reference number above**